



XYRON™ DG040

Asahi Kasei Corporation - Polyphenylene Sulfide + PPE

Tuesday, February 15, 2022

General Information

Product Description

Modified PPE
PPS/PPE alloy
40% Filler reinforced Flame retardant V-1

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Asia Pacific • Europe
Filler / Reinforcement	• Filler, 40% Filler by Weight
Additive	• Flame Retardant
Features	• Flame Retardant
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO11469) (ISO 11469)	• >PPS+PPE-GS40<

ASTM & ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.52	g/cm ³	ISO 1183
Molding Shrinkage (2.00 mm)	0.20 to 0.30	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	66.0	MPa	ISO 527
Tensile Strain (Break)	1.0	%	ISO 527
Flexural Modulus	9500	MPa	ISO 178
Flexural Stress	106	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	2.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 1.8 MPa, Unannealed	183	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow : -30 to 65°C	2.2E-5	cm/cm/°C	
Transverse : -30 to 65°C	3.3E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity	1.0E+16	ohms·cm	IEC 60093

Disclaimer:

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage.
- These data may be changed because of improvement in properties.
- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.
- Do not use plastics in any of the following orally- or medically-related applications.
- Orally-related applications: any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages.
- For drinking water application, please consult Asahi Kasei Corporation.
- Medically-related applications: any part, device or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids or transfusion fluids.

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Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.75 mm)	V-1		UL 94

Processing Information			
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	3.0 to 4.0	hr	
Processing (Melt) Temp	300 to 330	°C	
Mold Temperature	120 to 150	°C	

Notes

¹ Typical properties: these are not to be construed as specifications.

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